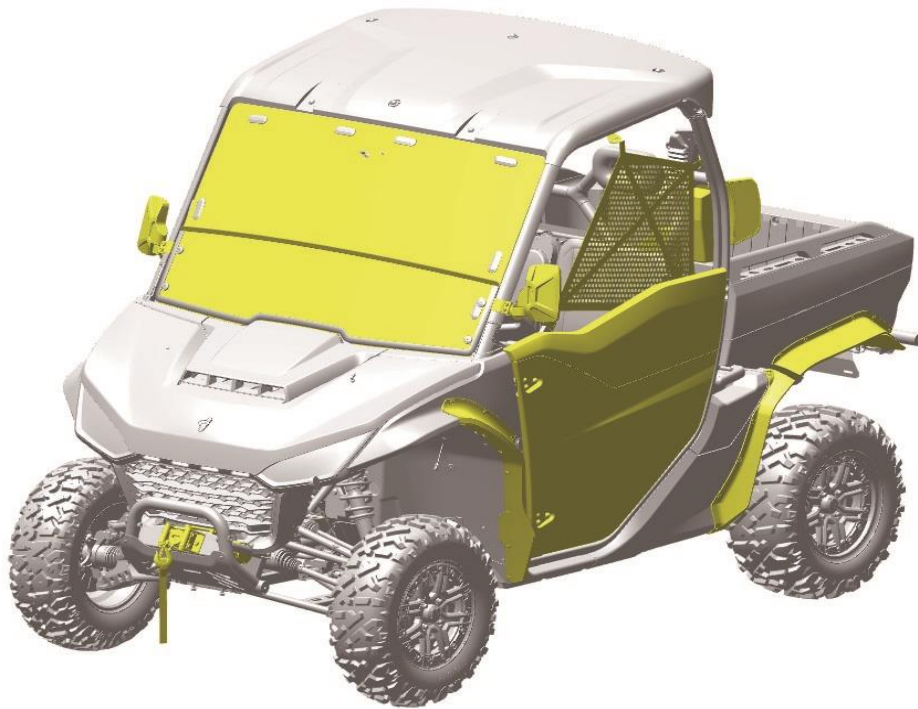




UT10 Crew Accessory Installation Guide

This manual provides instructions for the installation of the 1000 UTV Fuel Series models with the line of parts, please select the corresponding parts for installation according to the model.



Before assembly, read the installation guide and take an inventory of the parts and tools needed for assembly. Keep the installation guide for future reference and to order optional parts, which can be ordered on the Segway website.

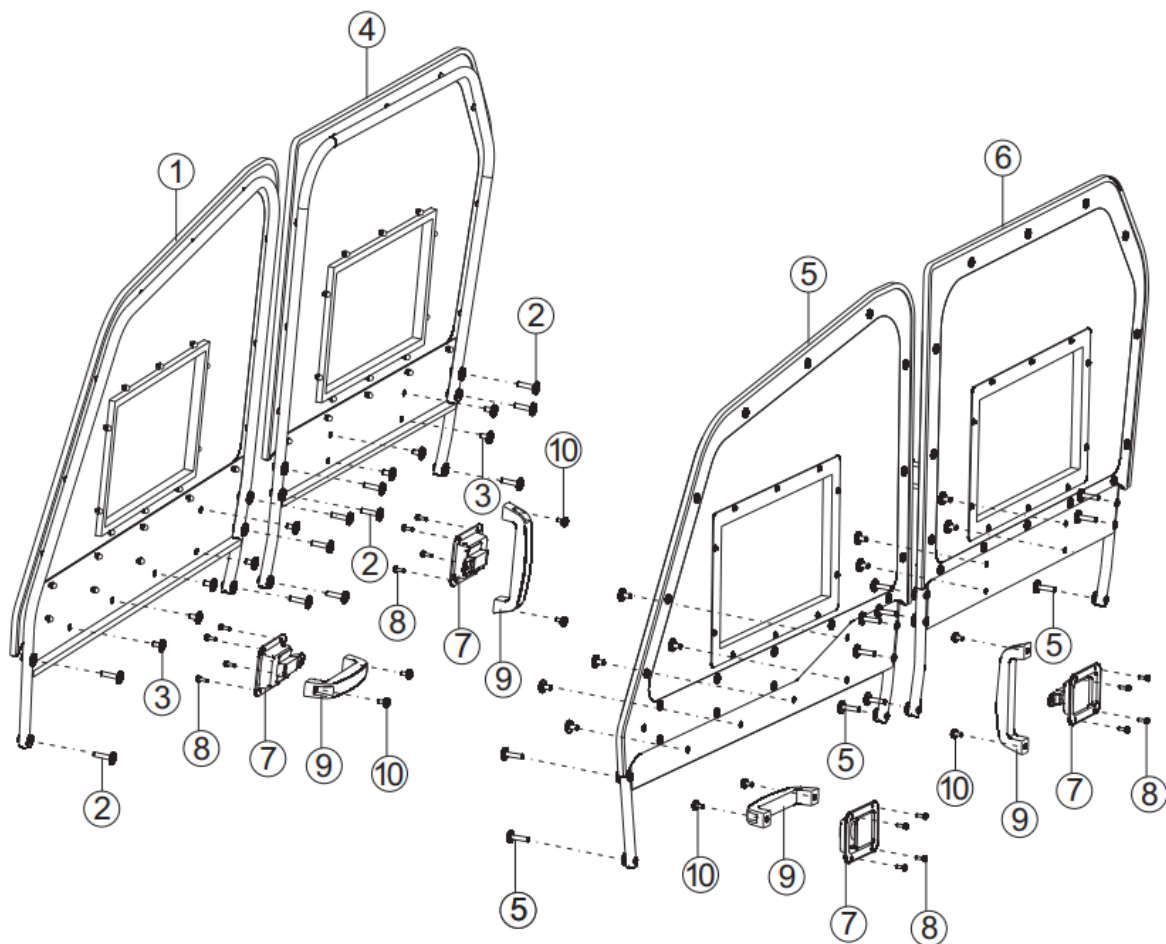
Before installation:

Place the vehicle on a level surface.

Stop the engine.

Turn the ignition lock key to the "OFF" position and remove the key.

PC Full Door



NO.	Part Name	Part Number	QTY	Applicable models
1	Front Right PC Door	U03-R001222-000-00	1	
2	BOLT M8×35	T03000008001	22	
3	BOLT M8×16	T03000008002	18	
4	Rear Right PC Door	U03-R001444-000-00	1	
5	Front Left PC Door	U03-R001111-000-00	1	
6	Rear Left PC Door	U03-R001333-000-00	1	
7	Left Door Buckle	U03-C515000-000-00	4	
8	Screw M5×20	BG008180-05020-Z41	16	
9	Inner Handle	U01-C533600-0B0-00	4	
10	BOLT M6×16	T03000007002	8	

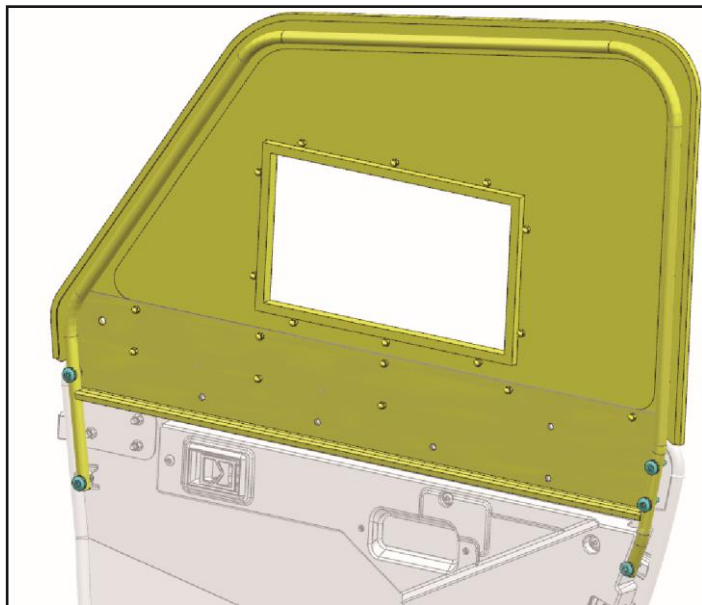
PC Full Door

Front left (right) upper door installation

TIPS

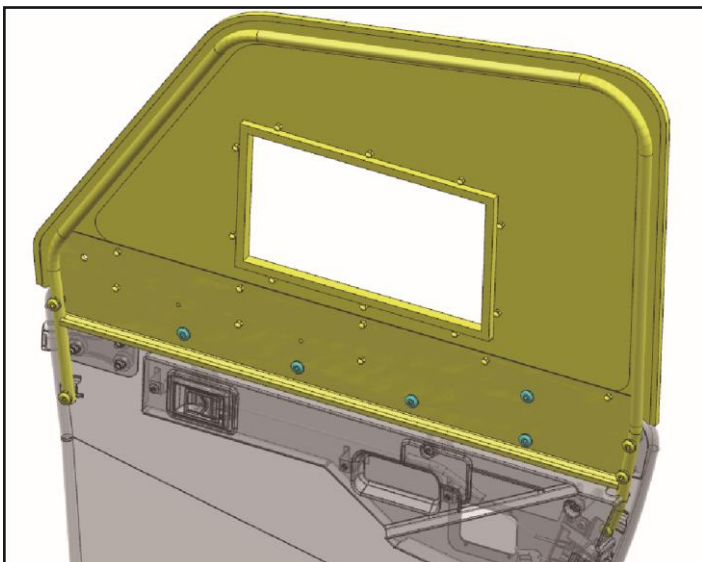
The installation method of the left and right doors is the same .

- 1、 Install the front upper PC door on the front lower half door with 5 pieces of large pan head socket head bolts M8 x 35, leave the bolts untightened for now.

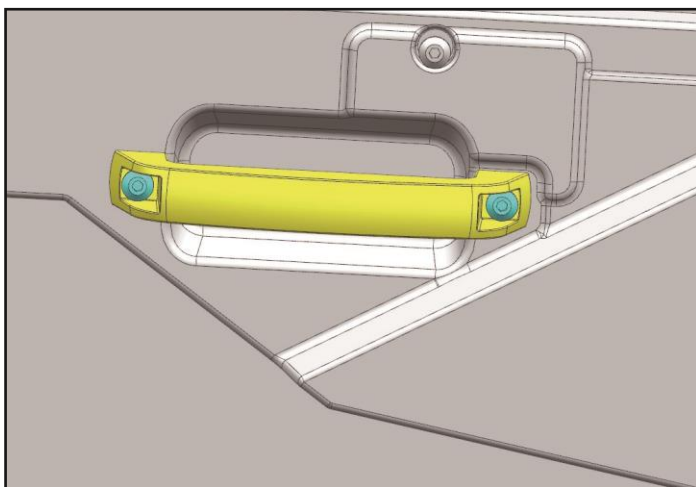


- 2、 Secure the middle part of the front upper PC door combination with 5 pieces of large pan head socket head bolts M8×16 and tighten all bolts.

M8 Torque value: 30~40N-m (3.0~4.0kgf-m, 22.1~29.5ft-lb)

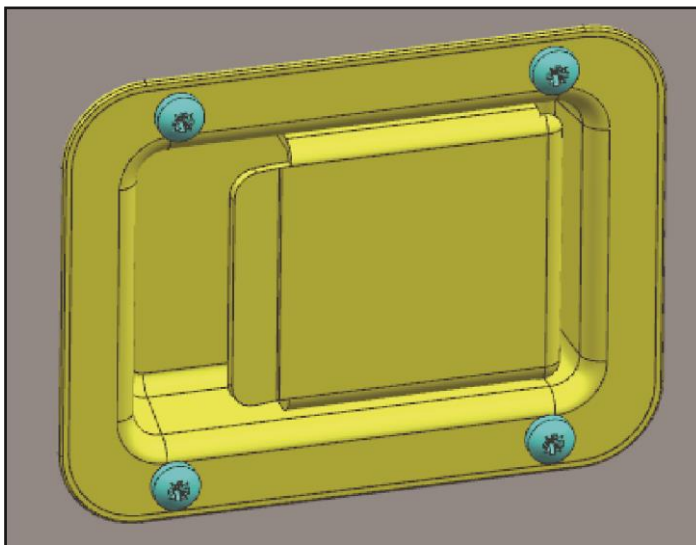


- 3、 Use 2 pieces of large pan head hexagonal bolts M6×16 to fix the inner door handle to the corresponding position on the inner .Torque value: 8 ~ 15N-m (0.8 ~ 1.5kgf-m, 6 ~ 11ft-lb)



- 4、 Secure the door buckle to the corresponding position on the outside of the front lower half door with the 4-piece cross-slotted pan head screw M5 x 20.

Torque value: 8 ~ 15N-m (0.8 ~ 1.5kgf-m, 6 ~ 11ft-lb)



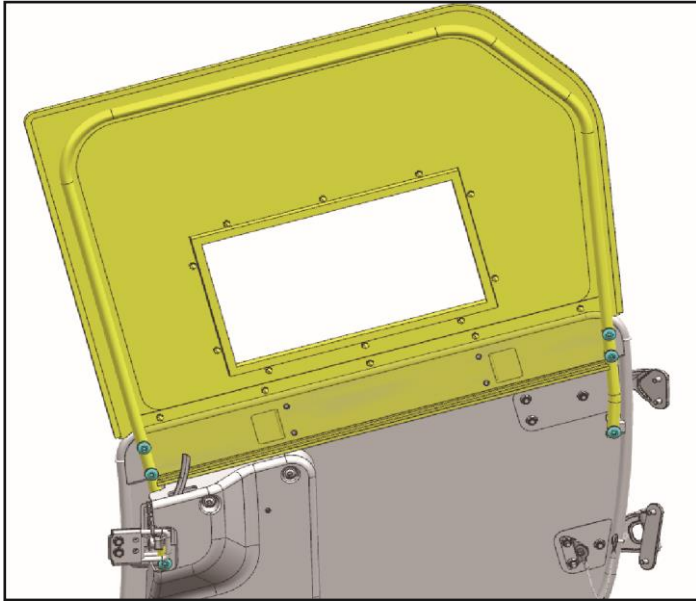
PC Full Door

Rear left (right) upper door installation

TIPS

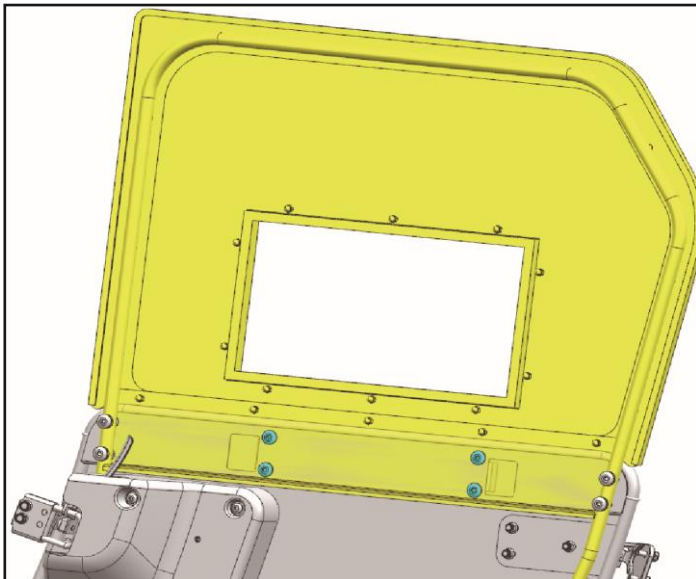
The installation method of the left and right doors is the same.

1, Install the rear upper PC door combination on the original rear lower half door with 6 pieces of large pan head socket head bolts M8×35, do not tighten the bolts first.



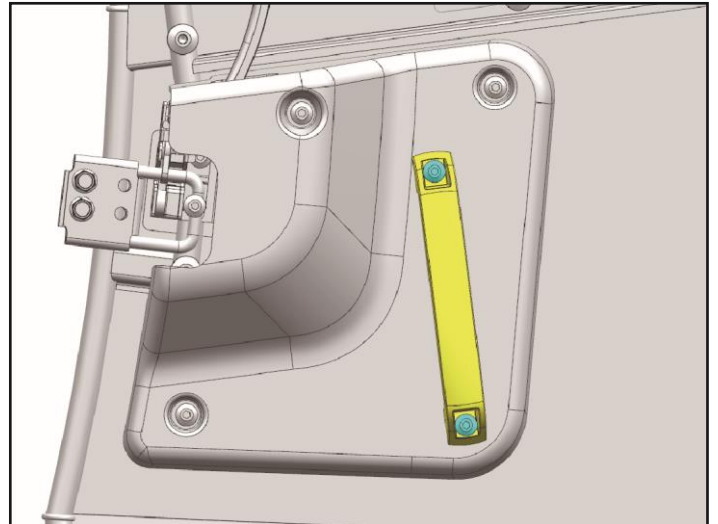
2. Secure the middle part of the front upper PC door combination with 4 pieces of large pan head socket head bolts M8×16 and tighten all the bolts.

M8 Torque value: 30~40N-m (3.0~4.0kgf-m, 22.1~29.5ft-lb)



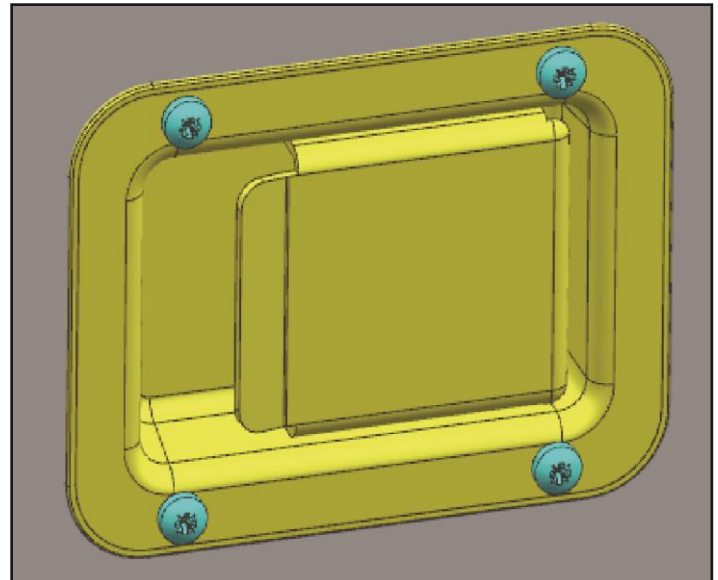
3, Fix the inner door handle to the corresponding position on the inside of the front lower half door with 2 pieces of large pan head hexagonal bolts M6×16.

Torque value: 8~15N-m (0.8~1.5kgf-m, 6~11ft-lb);



4, Use 4 pieces of cross slot pan head screws M5×20 to fix the door grommet on the corresponding position on the outside of the front lower half door.

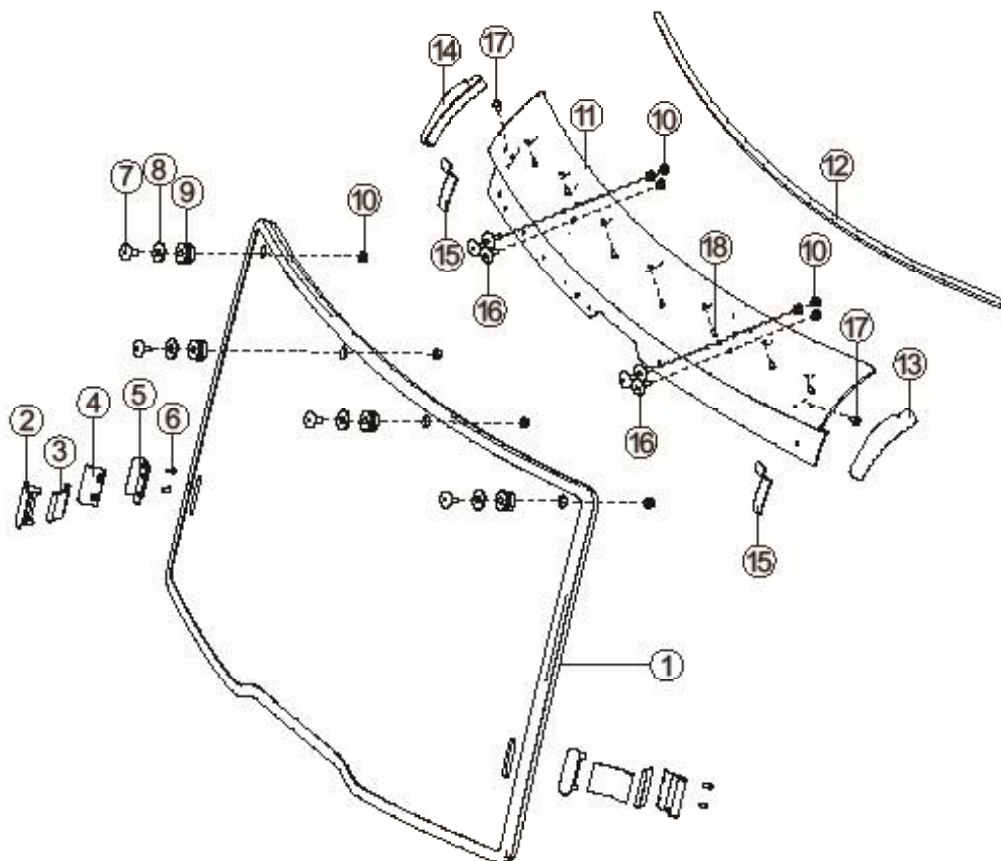
Torque value: 8~15N-m (0.8~1.5kgf-m, 6~11ft-lb);



UT10 CREW FULL WINDSHIELD

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UT10 CREW FULL WINDSHIELD



No.	Part Name	Part number	QTY	Applicable models
1	FRONT FULL WINDSHIELD	U03-R061001-000-00	1	
2	Buckle	U01R64021001	2	
3	Side Velcro	U01R64032001	2	
4	CLIP 2#	U01R64042001	2	
5	CLIP 1#	U01R64041001	2	
6	SCREW M6×12	GBT000702001	4	
7	SCREW M8×35	T03000009003	4	
8	WASHER	GBT000961004	4	
9	Front Windshield Pad	T00000004002	4	
10	NUT M8	GBT061831003	10	
11	Front Windshield Mount	U03-R061101-PB0-00	1	

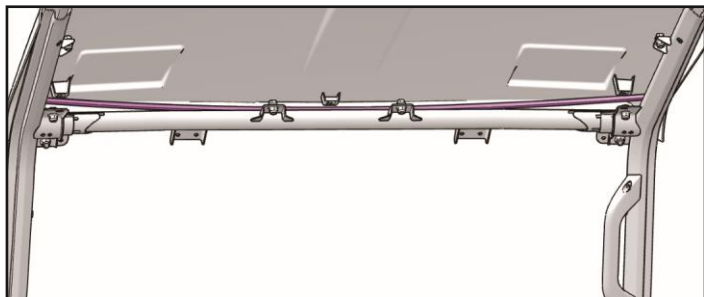
UT10 CREW FULL WINDSHIELD

12	Sealing Strip	U03-R061104-0B0-00	1	
13	Left Pad	U03-R061102-0B0-00	1	
14	Right Pad	U03-R061103-0B0-00	1	
15	Waterproof Rubber Pad	U03-R061105-0B0-00	2	
16	Bolt M8×16	T03000008002	6	
17	Bolt M6×12	GBT005789124	2	
18	SCREWS ST4.2×13	GBT000845005	7	

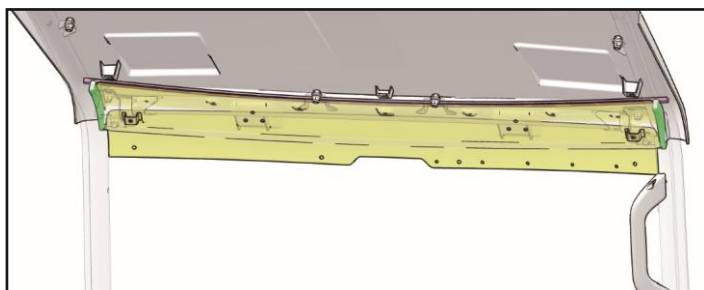
UT10 CREW FULL WINDSHIELD

Front full windshield installation

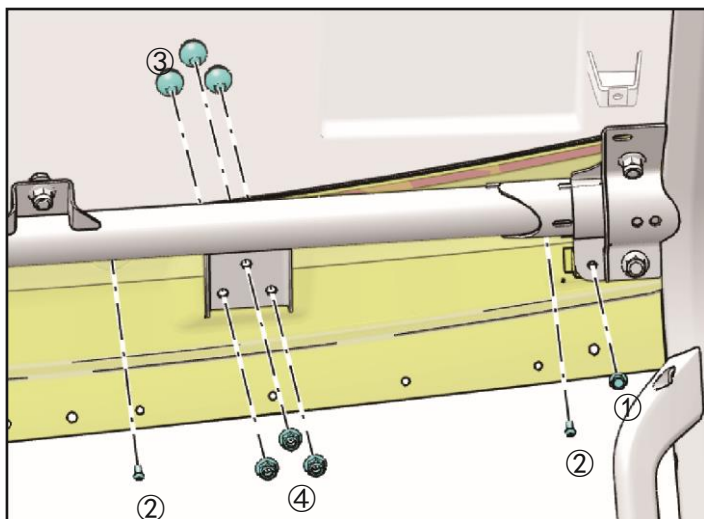
1. Tape the front mounting seat seal inside the roof;



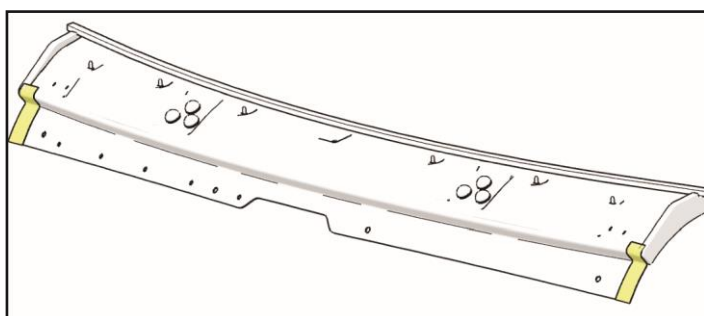
2. Install the front left (right) mounting seat rubber cushion on both sides of the front mount seat. Then place it in the corresponding position on the roof.



3. Install the following bolts ① hexagonal flange bolts M6 × 12 ② self-tapping screw ST42 × 13 ③ large pan head hexagonal bolts M8 × 16 ④ nuts M8

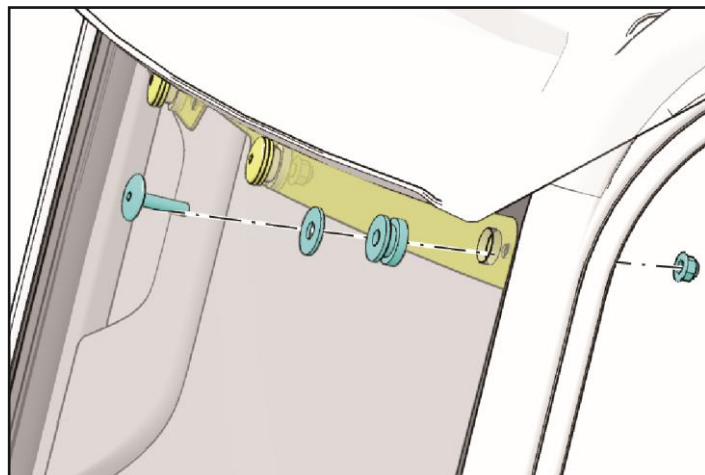


4. Place waterproof adhesive pads on both sides of the front mount seat.

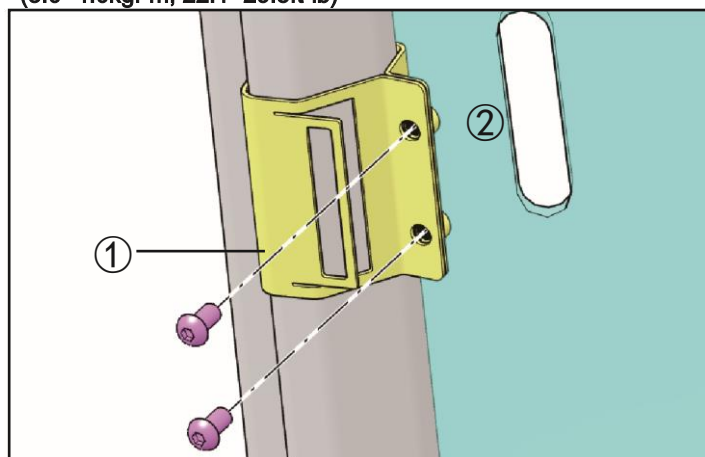


5. Place the windshield in a suitable position and install the windshield assembly with the holes on the front mounting seat in sequence with the windshield large flat head screws M8×35, washers, rubber pads, and nuts.

Torque value: 30~40N-m (3.0~4.0kgf-m, 22.1~29.5ft-lb)



6. Place the windshield in a suitable position and install the windshield assembly with the holes on the front mounting seat in sequence with the windshield large flat head screws M8×35, washers, rubber pads, and nuts. **Torque value: 30~40N-m (3.0~4.0kgf-m, 22.1~29.5ft-lb)**



3. Put the Velcro plastic buckle ③ through the hole on the windshield, and then use the side Velcro ④ to fasten the Velcro side fixing tube clip and Velcro plastic buckle.

